# SER-1 230 VAC TRANSFORMER CONTROLLER WITH SMOKE EVACUATION BUTTON

# Mounting and operating instructions





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# SAFETY AND PRECAUTIONS



Read all the information, the datasheet, mounting and operating instructions and study the wiring and connection diagram before working with the product. For personal and equipment safety, and for optimum product performance, make sure you entirely understand the contents before installing, using, or maintaining this product.



For safety and licensing (CE) reasons, unauthorised conversion and / or modifications of the product are inadmissible.



The product should not be exposed to abnormal conditions, such as: extreme temperatures, direct sunlight or vibrations. Long-term exposure to chemical vapours in high concentration can affect the product performance. Make sure the work environment is as dry as possible; avoid condensation.



All installations shall comply with local health and safety regulations and local electrical standards and approved codes. This product can only be installed by an engineer or a technician who has expert knowledge of the product and safety precautions.



Avoid contacts with energised electrical parts. Always disconnect the power supply before connecting, servicing or repairing the product.



Always verify that you apply appropriate power supply to the product and use appropriate wire size and characteristics. Make sure that all the screws and nuts are well tightened and fuses (if any) are fitted well.



Recycling of equipment and packaging should be taken into consideration and these should be disposed of in accordance with local and national legislation / regulations.



In case there are any questions that are not answered, please contact your technical support or consult a professional.





# PRODUCT DESCRIPTION

The SER-1 series of transformer fan speed controllers regulate the rotational speed of single-phase voltage controllable motors by varying the output voltage. They are equipped with an auto-transformer and control the speed manually in five steps. The technology used provides a regulated output voltage with a perfect sinusoidal shape. The controllers feature an emergency button for smoke extraction.

# **ARTICLE CODES**

Article code	Rated max. current [A]	Fuse (5*20 mm) [A]
SER-1-35L22	3,5	F: T-5,0 A-H
SER-1-50L22	5,0	F: T-8,0 A-H
SER-1-75L22	7,5	F: T-12,5 A-H

# **INTENDED AREA OF USE**

- Fan speed control of voltage controllable motors (pumps and fans) in ventilation systems
- For indoor use only

# **TECHNICAL DATA**

- Supply voltage: 230 VAC / 50—60 Hz
- Emergency button (red) to switch the fan to maximum speed (for smoke extraction)
- 5-step rotary switch for manual control plus off-position
- Unregulated output: 230 VAC
- 5-step rotary switch for manual control plus off-position
- LED status indication
- Enclosure: plastic (R-ABS, UL94-V0, grey RAL 7035)
- Protection standard: IP54 (according to EN 60529)
- Operating ambient conditions:
  - ► Temperature: -20—35 °C
  - ▶ Rel. humidity: 5—95 % rH (non-condensing)

#### **STANDARDS**

Low Voltage Directive 2014/35/EC

EMC Directive 2014/30/EC: EN 61326

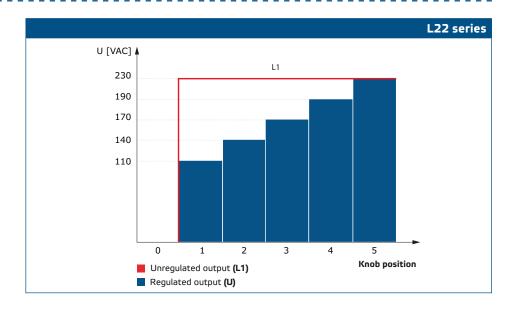
■ WEEE Directive 2012/19/EC

■ RoHs Directive 2011/65/EC

C€



# **OPERATIONAL DIAGRAM**



# WIRING AND CONNECTIONS

L	Power supply, line (230 VAC / 50-60 Hz)
N	Power supply, neutral
IN	Unregulated output, neutral
L1	Unregulated output, line
N	Regulated output to motor, neutral
U	Regulated output to motor, line
RB	Input - normally open contact for external remote button to switch the
RB	motor to maximum speed (smoke evacuation)
Pe	Earth terminal



Make sure you use cables with an appropriate diameter.

## **MOUNTING INSTRUCTIONS IN STEPS**

Before you start mounting the unit, read carefully "Safety and Precautions" and follow these steps. Choose a smooth solid surface for installation (a wall, panel, etc.).

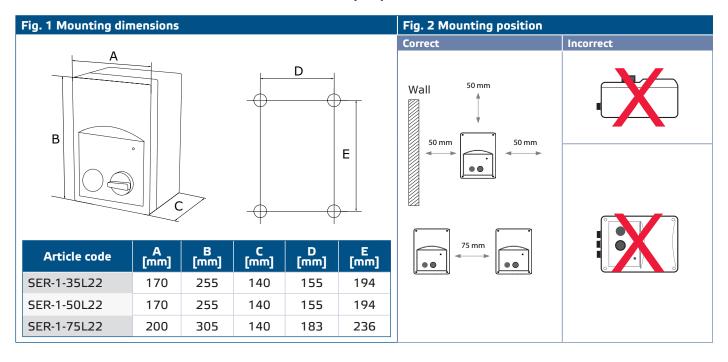
### Follow these steps:

- 1. Unscrew the front cover and open the enclosure. Mind the wires that connect the rotary switch with the autotransformer or with the printed circuit board, depending on the product version.
- 2. Fix the unit onto the wall or panel using the provided screws and dowels. Mind the correct mounting position and unit mounting dimensions. (See **Fig. 1** *Mounting dimensions* and **Fig. 2** *Mounting position*.)
- 3. Pay attention to the following instructions in order to minimize the operating temperature:



- 3.1 Respect the distances both between the wall / ceiling and the device and between two devices as shown in **Fig. 2.** In order to ensure sufficient ventilation of the controller, clearance on every side has to be maintained.
- 3.2 When installing the device, please keep in mind that the higher you install it, the warmer the device will get. For example, in a technical room the correct installation height can be of great importance.
- 3.3 If maximum ambient temperature cannot be adhered to, please provide extra forced ventilation / cooling.

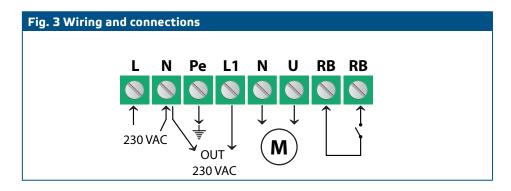
Not respecting the abovelisted rules can reduce service life and relieves the manufacturer of any responsibilities.



- **4.** Insert the cables through the cable glands and do the wiring according to the wiring diagram (see **Fig. 3**) while adhering to the information from section "**Wiring and connections**" above.
  - 4.1 Connect the power supply line (terminals L, N and Pe);
  - 4.2 Connect the motor(s) (terminals U, N and Pe);
  - 4.3 If applicable, connect the unregulated output (L1 and N). It can be used to supply a 230 VAC valve, lamp, etc. when the knob is not at '0' position (see **Table 1** below).
  - 4.4 If applicable, connect the RB contacts for external remote button to switch the motor to maximum speed (to evacuate smoke).



A safety isolator / disconnect switch should be installed on the mains electricity side of all motor drives.







Make sure the connections are correct before you power the unit.

- 5. Close the cover and secure it with the screws.
- 6. Turn the knob at '0'.
- 7. Tighten the cable glands.
- 8. Switch on the mains supply.
- Make sure the transformer controller can operate normally (consider an isolating switch).
- **10.** Turn the knob into the relevant position to adjust the output voltage.

### Optional settings

The standard configuration of the output voltages is as indicated in **Table 1** below. However, because more than 5 output voltages are available, it is possible to adjust the 5 steps by changing the internal wiring.

Table 1 Voltage									
Knob position	0	1	2	3	4	-	5		
Wires						-			
Regulated output [VAC]									
Voltages**	0	80	110	140	170	190*	230		
Unregulated output [VAC]									
L1	0	230	230	230	230	230*	230		

<sup>\*</sup> Available but not connected.



To extract smoke, press the emergency button. The motor will immediately accelerate towards full speed. If necessary an optional, remotely installed emergency push button can be used to activate smoke extraction. The built-in emergency push button needs to be turned to reset.

### **VERIFICATION OF INSTALLATION**



Use only tools and equipment with non-conducting handles when working on electrical devices.

After connecting the unit to the mains supply, the green LED on its cover should light up to indicate that the controller is supplied.

Safe operation depends on proper installation. Before start up, ensure the following:

- The mains supply is connected correctly.
- Protection is provided against electrical shock.
- The cables are the appropriate size and fuse-protected.
- There is sufficient air flow around the unit.

<sup>\*\*</sup> When more than 5 output voltages are available, it is possible to adjust the 5 steps by changing the internal wiring.





Disconnect and confirm that there is no live current flowing to the unit before servicing.



The unit is supplied with electrical energy at voltages high enough to inflict personal injury or threat to health. Take the relevant safety measures.



Avoid exposing the controller to direct sunlight!

# TRANSPORT AND STORAGE

Avoid shocks and extreme conditions; stock in original packing.

## WARRANTY AND RESTRICTIONS

Two years from the delivery date against defects in manufacturing. Any modifications or alterations to the product after the date of publication relieve the manufacturer of any responsibilities. The manufacturer bears no responsibility for any misprints or mistakes in this data.

## **MAINTENANCE**

In normal conditions this product is maintenance-free. If soiled, clean with a dry or damp cloth. In case of heavy pollution, clean with a non-aggressive product. In these circumstances the unit should be disconnected from the supply. Pay attention that no fluids enter the unit. Only reconnect it to the supply when it is completely dry.